



INSTRUCTIONS 360 Y-DROP® SIDEDRESS

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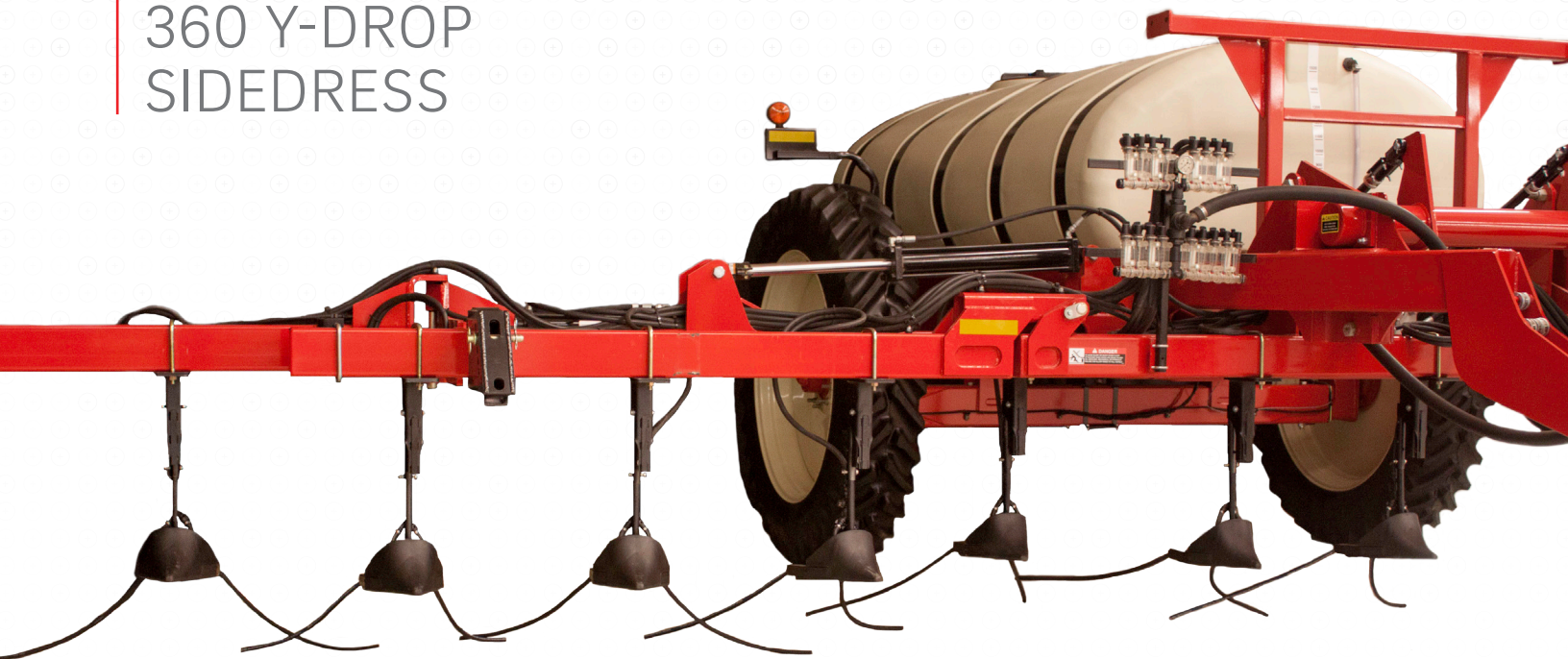


Figure 1 - Complete Installation of 360 Y-DROP Sidedress

⊕ RECOMMENDED TOOLS

- + 15/16" deep well socket

⊕ QUESTIONS

- + Call our Product Support team at 888-512-4890

I. INSTALL U-BOLT AND BREAKAWAY

Figure 2

Step 1 Set U-bolt (1) over the toolbar.

Step 2 Align the 360 Y-DROP breakaway (2) on the bottom of the toolbar.

(Figure 2 for Front, Figure 3 for Rear)

Step 3 Install washers and nuts (3) on the u-bolt on both the front and rear.

Step 4 Tighten the nuts to a torque of 170 ft/lbs.

Repeat Steps 1-4 for all breakaway assemblies.

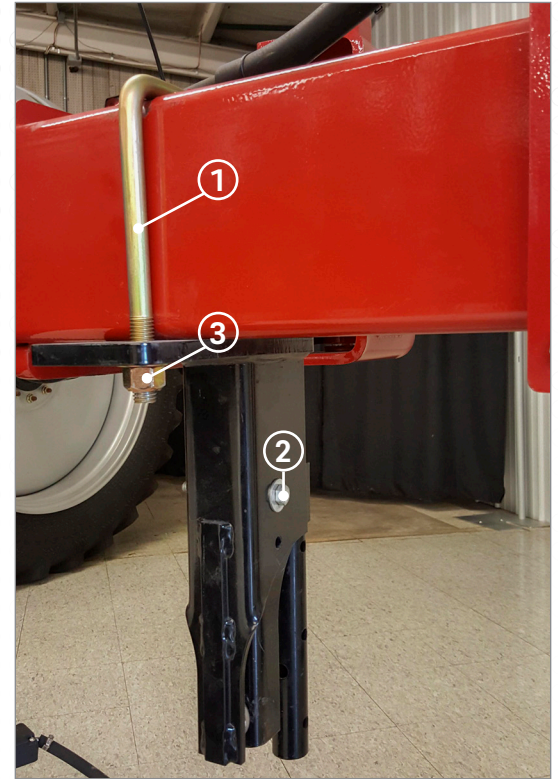


Figure 2 - Front

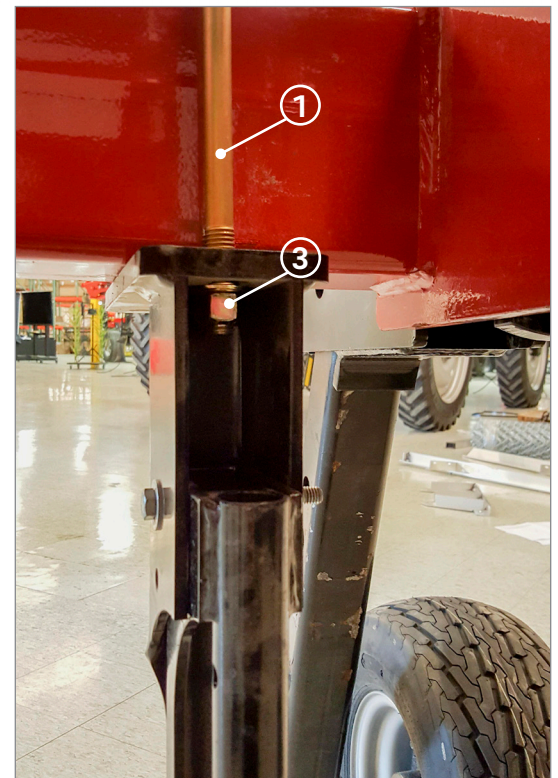


Figure 3 - Rear

II. INSTALL RISER TUBE AND BASE UNIT

Figure 4

Step 1 Install the Riser Tube (4) by sliding it into the tube located on the backside of the breakaway.

Step 2 Secure the Riser Tube in place by installing the pin (5).

Figure 5

Step 3 Install the Base Unit (6) by sliding it into the Riser Tube (4).

Step 4 Secure the Base Unit (6) by installing the pin (7).

Figure 6

Step 5 If needed, install the hose adaptor (8) by inserting it on the Base Unit at the top of the joint where the two hoses come together (9).

Repeat Steps 1-5 for the remaining Riser Tubes and Base Units.

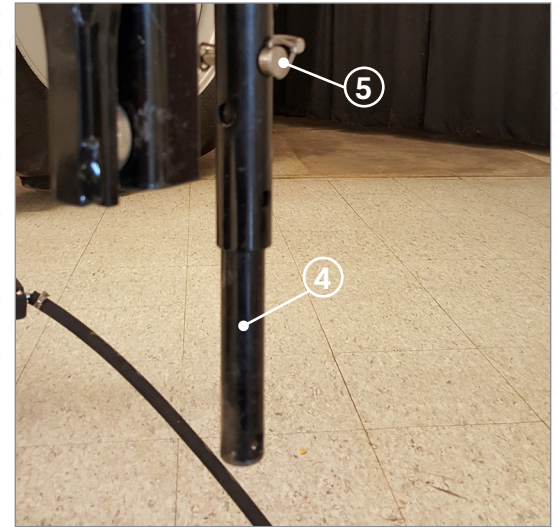


Figure 4

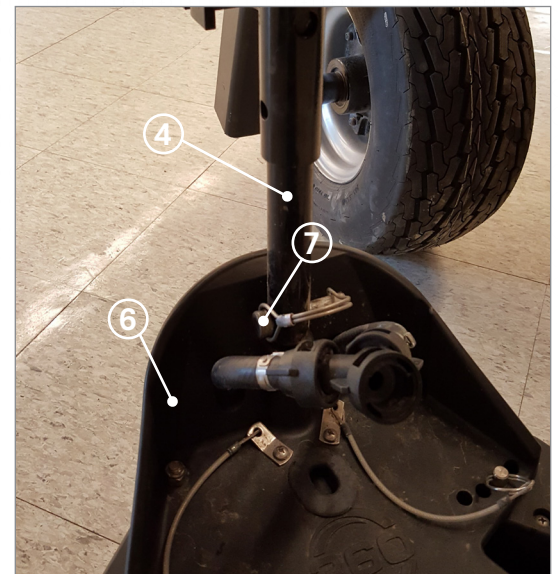


Figure 5

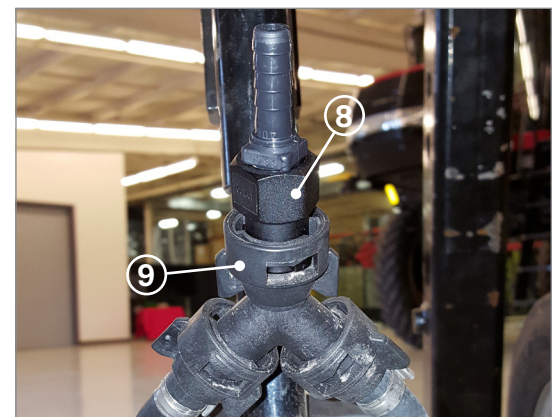


Figure 6

III. INSTALL DRAG HOSES

Figure 7

Step 1 Slide the Drag Hoses (10) onto the stainless steel elbow located at the rear of the Base Unit.

NOTE: The orientation of the drag hoses is important for proper placement of product.

Step 2 Secure the Drag Hoses by installing and tightening the hose hose clamps (11) on both drag hoses.

Repeat Steps 1-2 for the remaining Drag Hoses.

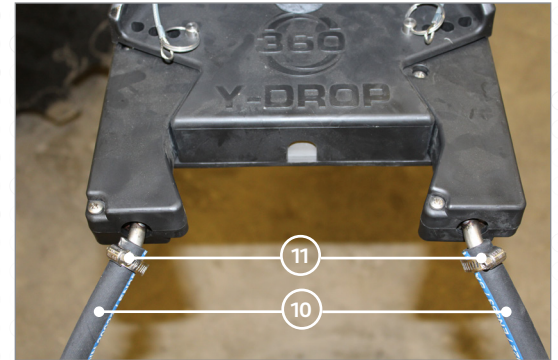


Figure 7



Figure 8 - 360 Y-DROP Base Unit and Drag Hose assembly

⊕ INSTALLATION COMPLETE.

