



360 SOILSCAN™
WATER PUMP REPLACEMENT

I. } **360 SOILSCAN WATER PUMP
REPLACEMENT INSTRUCTIONS**

STEP 1 Make sure the power is OFF and the machine is UNPLUGGED.

FIGURE 1

STEP 2 Remove the three screws from the water pump at the front of the machine (Torx T10 Drive).

FIGURE 2

STEP 3 Turn the machine around and remove the two back panels.

FIGURE 3

STEP 4 Unplug the pump harness from the control board and pull it through the control board housing to release it.



FIGURE 1



FIGURE 2

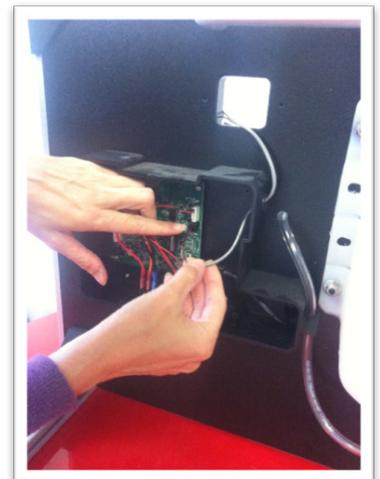


FIGURE 3

I. } **360 SOILSCAN WATER PUMP
REPLACEMENT INSTRUCTIONS (CONTINUED)**

FIGURE 4

STEP 5 Slide the tubes off the water pump and remove the old pump from the machine.

FIGURE 5

STEP 6 Insert the new pump into place and slip on the new tubes.

NOTE: Make sure the tubes cross at the bottom to ensure they are placed on correctly. The tube attached to the right side should be connected to the water tank behind the machine.

STEP 7 Secure the water pump in place with screws.

FIGURE 6

STEP 8 Slip wire through control board housing opening and connect to the control board.



FIGURE 4

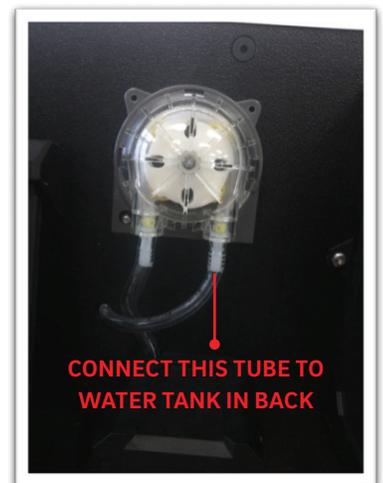


FIGURE 5

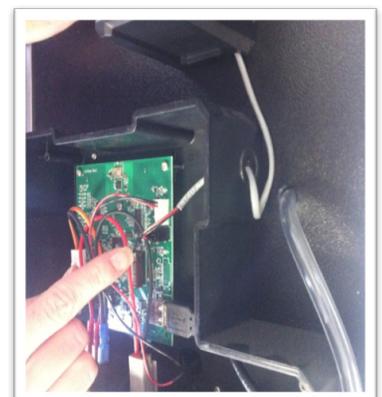


FIGURE 6

I. } **360 SOILSCAN WATER PUMP
REPLACEMENT INSTRUCTIONS (CONTINUED)**

FIGURE 7

STEP 9 Fasten the back panels with screws.

NOTE: For the controller board housing, use the five longer screws enclosed in your kit. (You may want to remove the 4-Compartment Calibration Bottle bottle and lay the 360 SOILSCAN down for easier access.)

STEP 10 Plug the machine back in and turn the power ON.

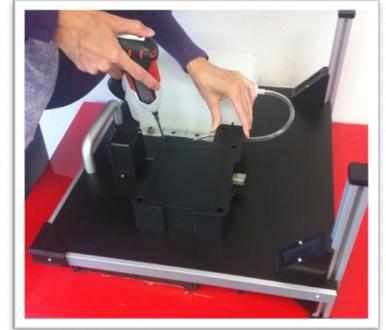


FIGURE 7

+ 360 SOILSCAN WATER PUMP REPLACEMENT COMPLETE