



INSTRUCTIONS  
360 Y-DROP<sup>®</sup>  
SIDEDRESS

# INSTRUCTIONS 360 Y-DROP SIDEDRESS



Figure 1 - Complete Installation of 360 Y-DROP Sidedress

## ⊕ RECOMMENDED TOOLS

- + 15/16" deep well socket

## ⊕ QUESTIONS

- + Call our Product Support team at 888-512-4890

## I. INSTALL U-BOLT AND BREAKAWAY

Figure 2

**Step 1** Set U-bolt (1) over the toolbar.

**Step 2** Align the 360 Y-DROP breakaway (2) on the bottom of the toolbar.

(Figure 2 for Front, Figure 3 for Rear)

**Step 3** Install washers and nuts (3) on the u-bolt on both the front and rear.

**Step 4** Tighten the nuts to a torque of 170 ft/lbs.

Repeat Steps 1-4 for all breakaway assemblies.

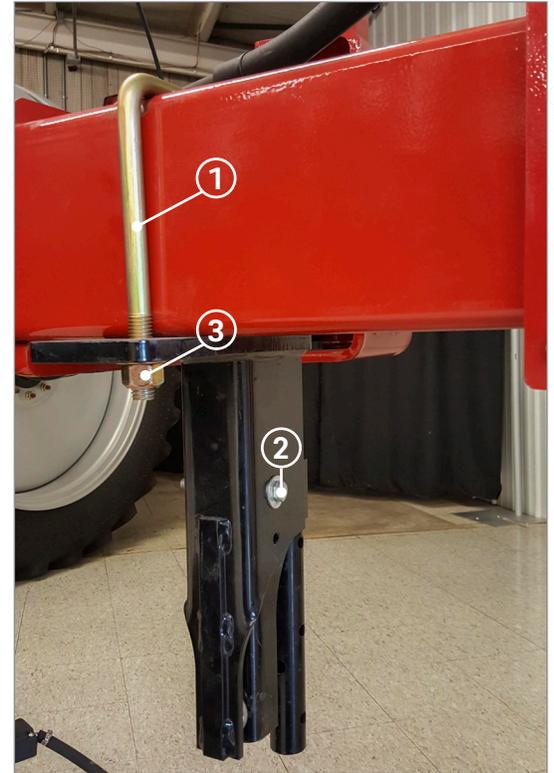


Figure 2 - Front

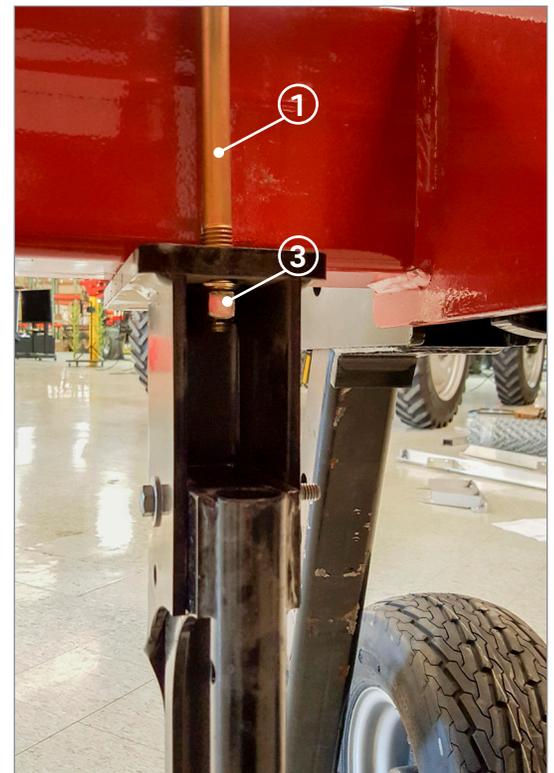


Figure 3 - Rear

## II. INSTALL RISER TUBE AND BASE UNIT

Figure 4

**Step 1** Install the Riser Tube (4) by sliding it into the tube located on the backside of the breakaway.

**Step 2** Secure the Riser Tube in place by installing the pin (5).

Figure 5

**Step 3** Install the Base Unit (6) by sliding it into the Riser Tube (4).

**Step 4** Secure the Base Unit (6) by installing the pin (7).

Figure 6

**Step 5** If needed, install the hose adaptor (8) by inserting it on the Base Unit at the top of the joint where the two hoses come together (9).

Repeat Steps 1-5 for the remaining Riser Tubes and Base Units.

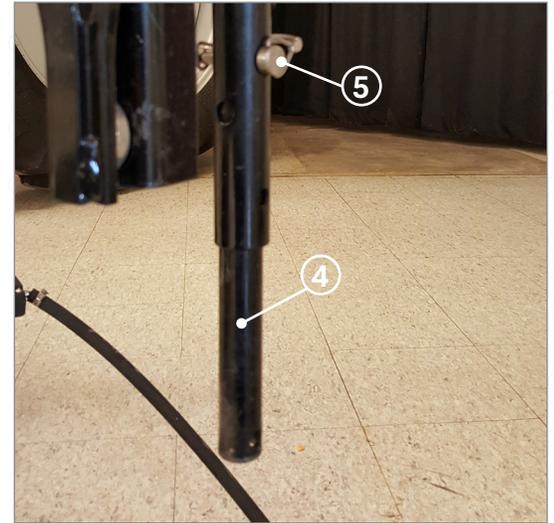


Figure 4

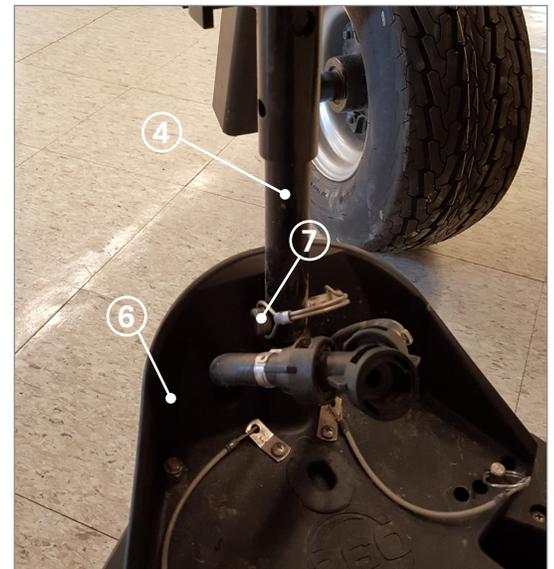


Figure 5

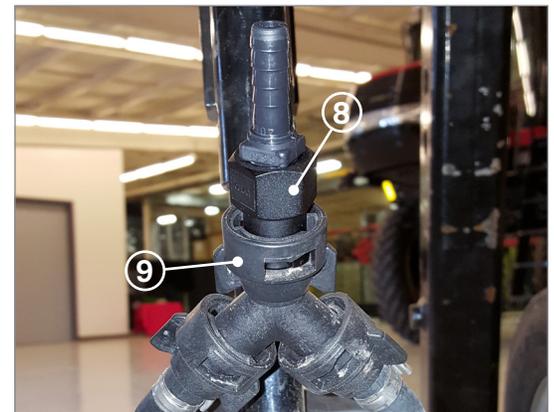


Figure 6

### III. INSTALL DRAG HOSES

Figure 7

**Step 1** Slide the Drag Hoses (10) onto the stainless steel elbow located at the rear of the Base Unit.

**NOTE:** The orientation of the drag hoses is important for proper placement of product.

**Step 2** Secure the Drag Hoses by installing and tightening the hose hose clamps (11) on both drag hoses.

Repeat Steps 1-2 for the remaining Drag Hoses.

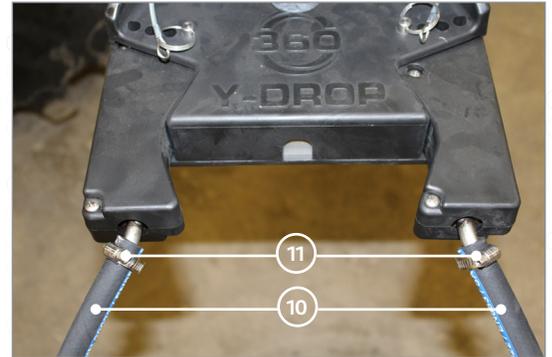


Figure 7



Figure 8 - 360 Y-DROP Base Unit and Drag Hose assembly

⊕ INSTALLATION COMPLETE.

