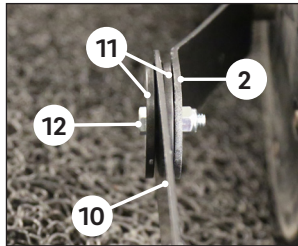
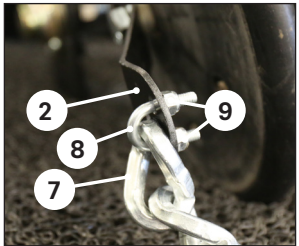
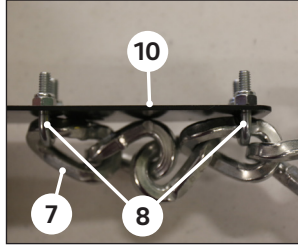
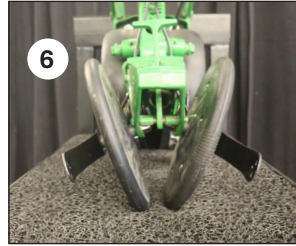
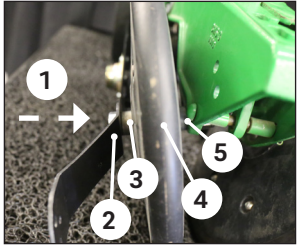


DRAG CHAIN KIT INSTALLATION



STEP 1 | INSTALL CHAIN BRACKET

NOTE: Ensure chain bracket remains parallel with the top of the closing system when installing.

Remove closing wheels (if not already removed). Discard nuts & bolts but keep bushing.

Insert long 15/16" bolt **1** through chain bracket **2**, bushing **3**, closing wheel **4**, and previously set aside bushing **5**.

Reinstall closing wheel on casting. Secure with nut and tighten **6**.

Repeat for other side.

For smooth closing wheels, the chain extension kit is not needed. Simply install chain **7** to chain bracket **2** using a u-bolt **8** to secure through the end holes on the chain bracket.

Fasten with nyloc nuts and tighten **9**.

STEP 2 | CHAIN EXTENSION KIT

NOTE: The chain extension kit is only needed when spiked closing wheels are used. All other closing wheels utilize step 1 only.

Using u-bolts **8**, attach drag chain **7** to chain extension bracket **10** in two of the provided holes. Tighten u-bolts on chain and repeat for the other side.

NOTE: The chain tightness can be adjusted by changing the mounting location of the chain on the extension bracket.

Attach the extension bracket **10** to the outside of the chain bracket **2** using a black plastic bushing **11** on each side of the extension bracket.

Insert 7/16" bolt and washer **12** through the center hole and tighten. **Do not use an impact - hand tighten only.**

NOTE: The extension bracket should be free moving when tightening is complete.

INSTALLATION COMPLETE

NEED HELP?

Call our Product Support Team at 888-512-4890.