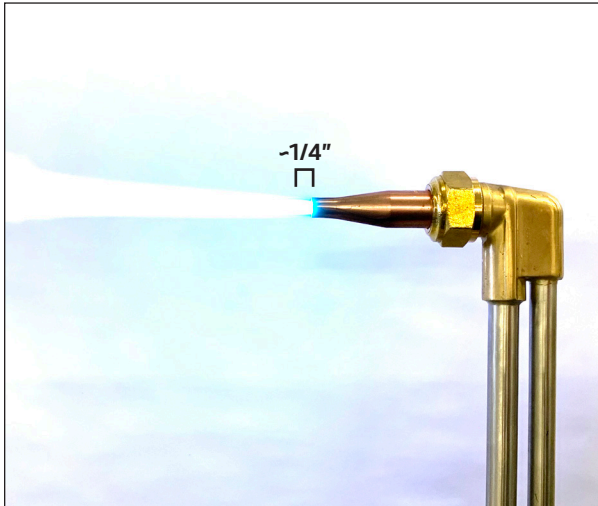
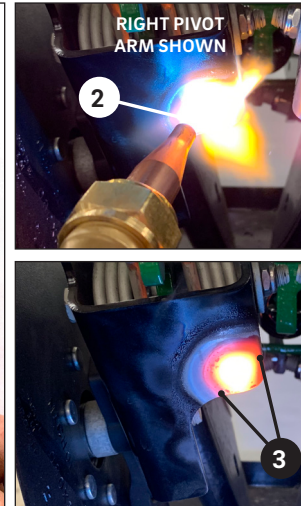
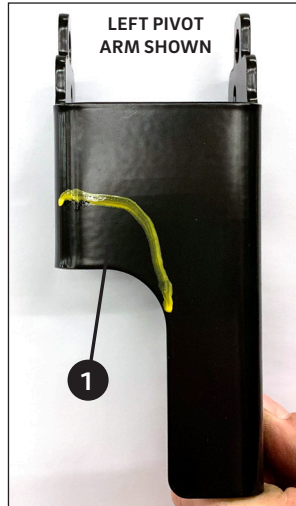


PIVOT ARM FIELD FIX INSTRUCTIONS



STEP 1 | LIGHT TORCH

Light the medium torch head, keeping about a 1/4" of blue flame.



STEP 2 | HEAT AFFECTED AREA

Heat affected zone of the pivot arm ❶ for approximately 20 seconds. While heating ❷ look for the red glow to reach the inside edge and bottom of the affected area.

When the red glow ❸ has reached the inside edge and bottom of the affected area, remove heat.

Complete the heat treatment on both the left and right pivot arms.

Note: DO NOT quench with water to cool. Let the pivot arms air cool until it is cool enough to touch with your hands.

Once cooled completely, apply black paint to avoid rust.



PIVOT ARM FIELD FIX COMPLETE

NEED HELP?

Call our Product Support Team at 888-512-4890.