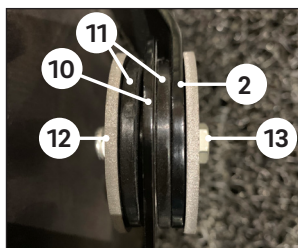
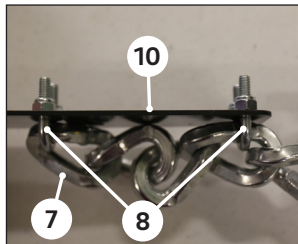
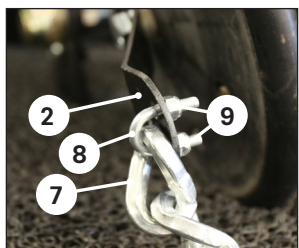
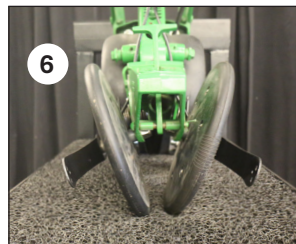
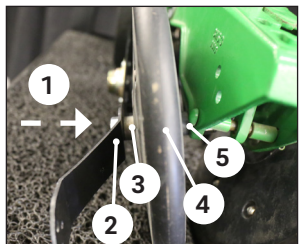


DRAW CHAIN KIT INSTALLATION



STEP 1 | INSTALL CHAIN BRACKET

NOTE: Ensure chain bracket remains parallel with the top of the closing system when installing.

Remove closing wheels (if not already removed). Discard nuts & bolts but keep bushing.

Insert long 15/16" bolt 1 through chain bracket 2, bushing 3, closing wheel 4, and previously set aside bushing 5.

Reinstall closing wheel on casting. Secure with nut and tighten 6.

Repeat for other side.

For rubber or cast closing wheels, the chain extension kit is not needed. Simply install chain 7 to chain bracket 2 using a u-bolt 8 to secure through the end holes on the chain bracket.

Fasten with nyloc nuts and tighten 9. Do not overtighten the nyloc nuts.

STEP 2 | CHAIN EXTENSION KIT

NOTE: The chain extension kit is only needed when spiked-style closing wheels are used. All other closing wheels utilize step 1 only.

Using u-bolts 8, attach drag chain 7 to chain extension bracket 10 in two of the provided holes. Tighten u-bolts on chain and repeat for the other side. Do not over tighten the nyloc nuts.

NOTE: The chain tightness can be adjusted by changing the mounting location of the chain on the extension bracket.

Attach the extension bracket 10 to the inside of the chain bracket 2 using a black plastic bushing 11 on each side of the extension bracket.

From the bottom, slide the u-clip 12 over the bushing assembly.

Insert 1/4"x1-1/2" bolt and washer 13 through the center hole and tighten. **Do not use an impact - hand tighten only.** Discard the shorter 1/4 x 1-1/4" bolt.

NOTE: The extension bracket should be free moving when tightening is complete.

INSTALLATION COMPLETE

NEED HELP?

Call our Product Support Team at 888-512-4890.