360 WAVE™

INSTALLATION INSTRUCTIONS
JOHN DEERE MAXEMERGE MODELS
WITHOUT 360 BANDIT

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FOR QUESTIONS PLEASE CONTACT OUR
PRODUCT SUPPORT TEAM AT 309-300-3120
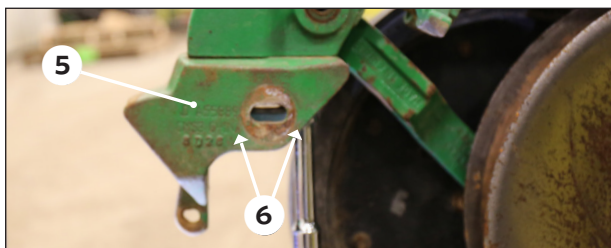
3.11.20 • V2

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STEP 1
PREPARE THE ROW UNIT

STEP 2
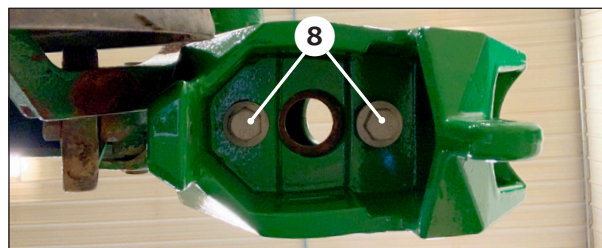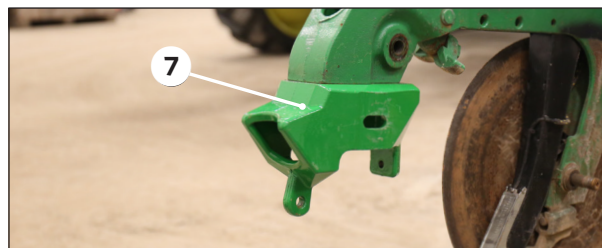**INSTALL NEW CLOSING CASTING**

STEP 3
INSTALL WAVE ASSEMBLY
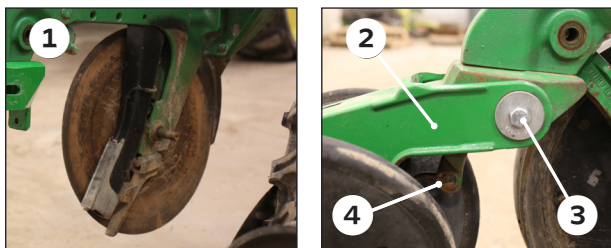
Remove both gauge wheels and the right-side opening disk ❶.

Remove closing wheel assembly ❷ by removing hardware ❸ and unhook the spring ❹. Retain hardware.
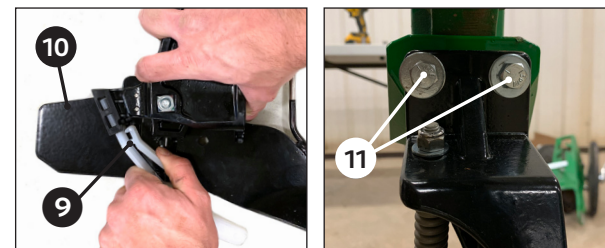
Remove closing casting ❺ by removing (2) bolts ❻.

Install the new closing casting ❼ and secure using the (2) bolts ❽ provided.

Install firmer ❾ on the wave assembly ❿ by pinching the top of the firmer together and slide it into place.

Install the WAVE assembly on the closing casting using the provided hardware. Two bolts will be inserted on the front ⓫ and one on the back ⓬ of the assembly.

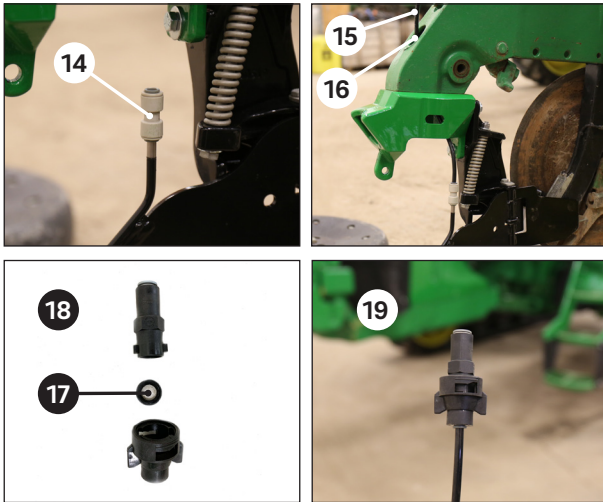**NOTE: When installing the WAVE assembly ensure the blade trash guard is flush against the seed tube protector ⓭.**

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STEP 3
INSTALL PLUMBING

STEP 4
REINSTALL GAUGE WHEELS AND DISK

INSTALLATION COMPLETE

Install the push-to-connect fitting **14** on the liquid tube on WAVE assembly.

Route the ¼" push-to-connect line **15** through the hole **16** on the row unit and connect it to the push-to-connect fitting just installed.
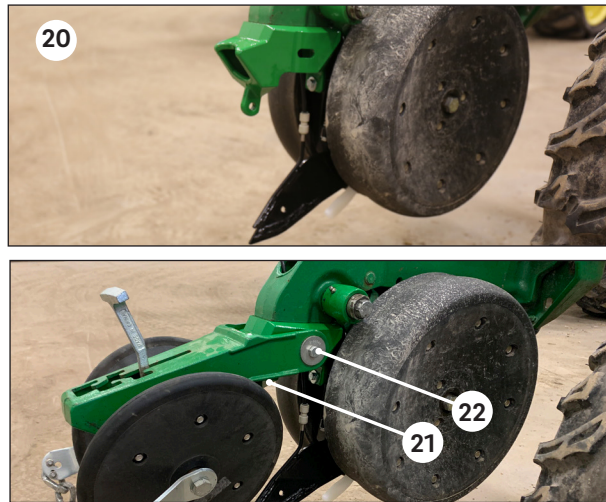
Assemble the orifice into the rubber grommet **17**.

Assemble the three plumbing components in the arrangement shown above **18**.

Attach the plumbing assembly to the other end of the ¼" line **19**. Secure the line to the row unit using zip ties as you see fit.

Reinstall right side disk and both gauge wheels using original hardware **20**.

Reinstall the closing system assembly by reconnecting the spring **21** and then using the previously removed hardware **22** to secure the closing system assembly to the closing casting.