



360 Y-DROP SIDEDRESS™

INSTALLATION INSTRUCTIONS



360YIELDCENTER.COM

**FOR QUESTIONS PLEASE CONTACT OUR
PRODUCT SUPPORT TEAM AT 309-300-3120**

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INSTALLATION INSTRUCTIONS

ALL MODELS

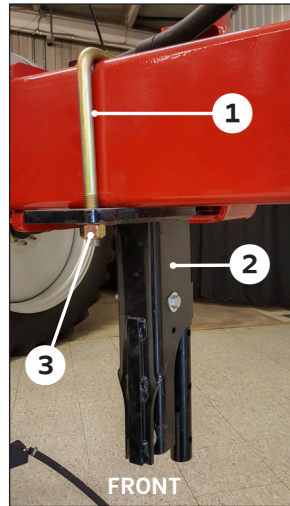


BEFORE YOU BEGIN RECOMMENDED TOOLS



15/16" Deep Well Socket

STEP 1 INSTALL BREAKAWAY



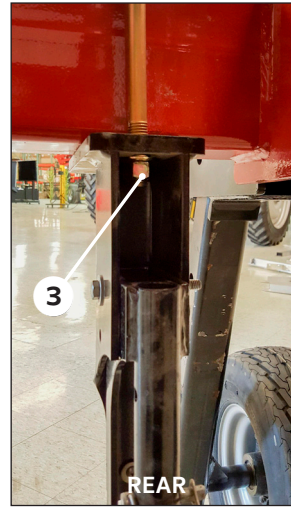
Set the U-bolt **1** over the toolbar.

Align the 360 Y-DROP breakaway **2** on the bottom of the toolbar.

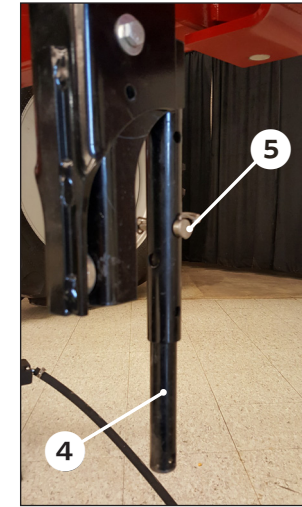
Install washers and nuts **3** on the u-bolt on both the front and rear.

Tighten the nuts to a torque of 170 ft/lbs.

Repeat for all breakaway assemblies.



STEP 2 INSTALL RISER TUBE AND BASE UNIT



Install the Riser Tube **4** by sliding it into the tube located on the backside of the breakaway.

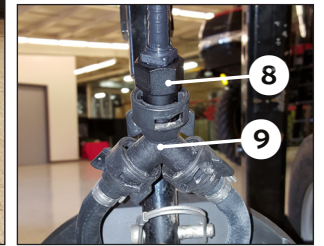
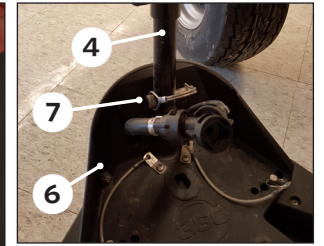
Secure the Riser Tube in place by installing the pin **5**.

Install the Base Unit **6** by sliding it into the Riser Tube.

Secure the Base Unit by installing the pin **7**.

If needed, install the hose adaptor **8** by inserting it on the Base Unit at the top of the joint where the two hoses come together **9**.

Repeat Steps 1-5 for the remaining Riser Tubes and Base Units.



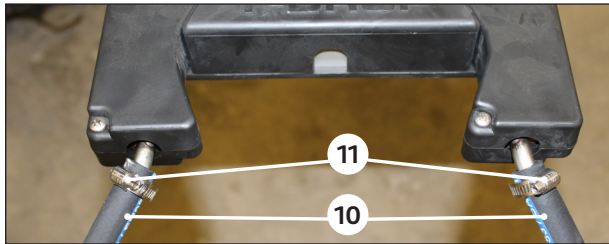
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STEP 3

INSTALL DRAG HOSES



Slide the Drag Hoses **10** onto the stainless steel elbow located at the rear of the Base Unit.

NOTE: The orientation of the drag hoses is important for proper placement of product.

Secure the Drag Hoses by installing and tightening the hose hose clamps **11** on both drag hoses.

Repeat Steps 1-2 for the remaining Drag Hoses.

INSTALLATION COMPLETE



NOTE: To get the maximum benefit of the increase clearance available with 360 Y-DROP Sidedress, we recommend extending the gauge wheel arm by welding an eight to ten inch stub to the existing arm. And then adjusting the height of the gauge wheel to set the Y-DROP bases 12 inches from the ground.